∅ Through holes, 1/8" diameter.  
1/8" stainless stock used for  
printing tips should have precise  
linear bearing fit in holes.  
(4 holes total)

∅ Holes tapped for metric  
#10 (M5) mounting  
screws, 0.5" deep.  
(Total of 4 holes)

Note: To ensure the 16 thru holes in the piece and the  
associated port "Tip Holder Top" align properly, it  
may be necessary to drill the holes after assembling  
the top and bottom pieces together.

Port Name: 1/8" Tip Holder Bottom  
Revision: 2  
Date: 4/9/98  
Contact: Joe DeRisi 650-723-5995  
Material: Black Delrin  
Quantity: 1  
All Measurements in inches unless  
otherwise indicated.  
Tolerances: +/- .001"